



Bergamid™ B65 White EL 70

Polyamide 6

Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Europe		
Features	• Good Impact Resistance • Good Processability	• Good Stiffness • Good Strength	• High Viscosity
Uses	• Appliances • Consumer Applications	• Electrical/Electronic Applications • General Purpose	• Industrial Applications
Appearance	• White		
Forms	• Pellets		
Processing Method	• Injection Molding		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density	1.13 g/cm ³	1.13 g/cm ³	ISO 1183
Molding Shrinkage			Internal Method
Across Flow	1.3 %	1.3 %	
Flow	1.3 %	1.3 %	
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus	392000 psi	2700 MPa	ISO 527-2/1
Tensile Stress	9430 psi	65.0 MPa	ISO 527-2/50
Tensile Strain (Yield)	4.0 %	4.0 %	ISO 527-2/50
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact Strength	2.4 ft·lb/in ²	5.0 kJ/m ²	ISO 180/A
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Vicat Softening Temperature	419 °F	215 °C	ISO 306/A120
Melting Temperature	428 to 437 °F	220 to 225 °C	
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating (0.06 in (1.6 mm))	HB	HB	UL 94
Glow Wire Flammability Index 0.08 in (2.0 mm)	1200 °F	650 °C	IEC 60695-2-12

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 to 194 °F	80 to 90 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr
Rear Temperature	446 to 464 °F	230 to 240 °C
Middle Temperature	455 to 473 °F	235 to 245 °C
Front Temperature	464 to 482 °F	240 to 250 °C
Nozzle Temperature	482 to 500 °F	250 to 260 °C
Mold Temperature	176 °F	80 °C

Notes

¹ Typical values are not to be construed as specifications.

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CONTACT INFORMATION

Americas

United States - Avon Lake
+1 440 930 1000

United States - McHenry
+1 815 385 8500

Asia

China - Guangzhou
+86 20 8732 7260

China - Shenzhen
+86 755 2969 2888

China - Suzhou
+86 512 6823 24 38

China - Suzhou
+86 512 6265 2600

Hong Kong -
+852 2690 5332

Taiwan - Yonghe City,
+886 9396 99740, +886 2929 1849

Europe

Germany - Gaggenau
+49 7225 6802 0

Spain - Barbastro (Huesca)
+34 974 310 314



Beyond Polymers.

Better Business Solutions.SM

www.polyone.com

PolyOne Americas

33587 Walker Road
Avon Lake, Ohio 44012
United States
+1 440 930 1000
+1 866 POLYONE

PolyOne Asia

No. 88 Guoshoujing Road
Z.J Hi-tech Park, Pudong
Shanghai, 201203, China
+86 21 5080 1188

PolyOne Europe

6 Giällewee
+352 269 050 35

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